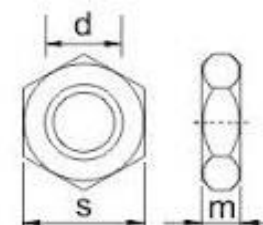


BS 1768 Unified Hexagon Locknuts



BS 1768 Unified Hexagon Locknuts											
d	#0	#1	#2	#3	#4	#5	#6	#8	#8	#10	#10
TPI-UNC	—	64	56	48	40	40	32	32	32	24	24
TPI-UNF	80	72	64	56	48	44	40	36	36	32	32
s	0.125	0.125	0.156	—	0.187	0.250	0.250	0.250	0.312	0.312	0.343
m	0.047	0.047	0.062	—	0.062	0.093	0.093	0.093	0.109	0.109	0.125

d	1/4	5/16	3/8	1/2	5/8	3/4					
TPI UNC	20	18	14	13	11	10					
TPI UNF	28	24	20	20	18	16					
s	0.438	0.5	0.562	0.75	0.938	1.125					
m	0.226	0.273	0.337	0.448	0.559	0.665					

Material
<i>Steel Grade 1-Self Colour - UNC & UNF - 1/4- -3/4</i> <i>Stainless Steel - A2 : #1 & #2 - #4 - #10 UNC</i> <i>Stainless Steel - A2: #0 - #2 & #4 - #10 UNF</i>

INFORMATION AND DRAWINGS PROVIDED ARE FOR REFERENCE ONLY